



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01
Job Sheet 183192



Part No: RBE703A94-1130-01

Job Qty: 1 ea ^{DAS} ₂₁

Part Name: Main Rotor Blade Trim Tab Tools Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev A 17.10.27 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		9/24/18	0.00	0.00	Start Up Small Fab-2		MU
110	Small Fab	3 pcs		9/24/18	0.00	3.00	Small Fab-3		MU
120	QC	3 pcs		9/24/18	0.00	0.00	QC5		MU
130	Packaging	3 pcs		9/24/18	0.00	0.00	Packaging3-1		MU
140	QC21-FG	3 Ea		9/24/18	0.00	0.00	QC21		21 NOV 01 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	12 Ea (4 ea)	90-Start up Operation	
APP-1450-E	Case	3 Ea (1 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	3 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-01	Immobilizing Clip Assembly	1 Ea (1 ea)	90-Start up Operation	5123286
RBE703A94-1130-01-23	Deflection Clip Assembly	3 Ea (1 ea)	90-Start up Operation	5108681
RBE703A94-1130-01-47	Bottom Foam use in case APP-1450-E	3 pcs (1 ea)	90-Start up Operation	
RBE703A94-1130-01-49	Top Foam use in case APP-1450-E	3 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	12	531	0
	APP-1450-E	3	17	0
	RB41011	3	789	0
	RBE703A94-1130-01-01	3	0	0
	RBE703A94-1130-01-23	3	4	0
	RBE703A94-1130-01-47	3	17	0
	RBE703A94-1130-01-49	3	17	0

Part Specifications

Specifications could not be found.



Container No: S123310



Part: RBE703A94 - 1130 - 01

Job No: 183192

Serial No/Batch: S123310

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

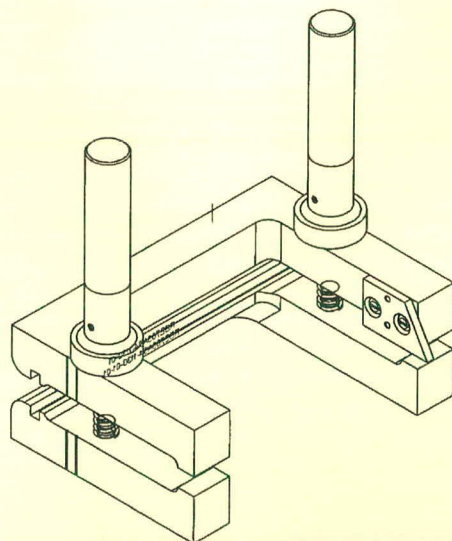
TEL.: 1 813 632-5200

Email: sales@dartaero.com

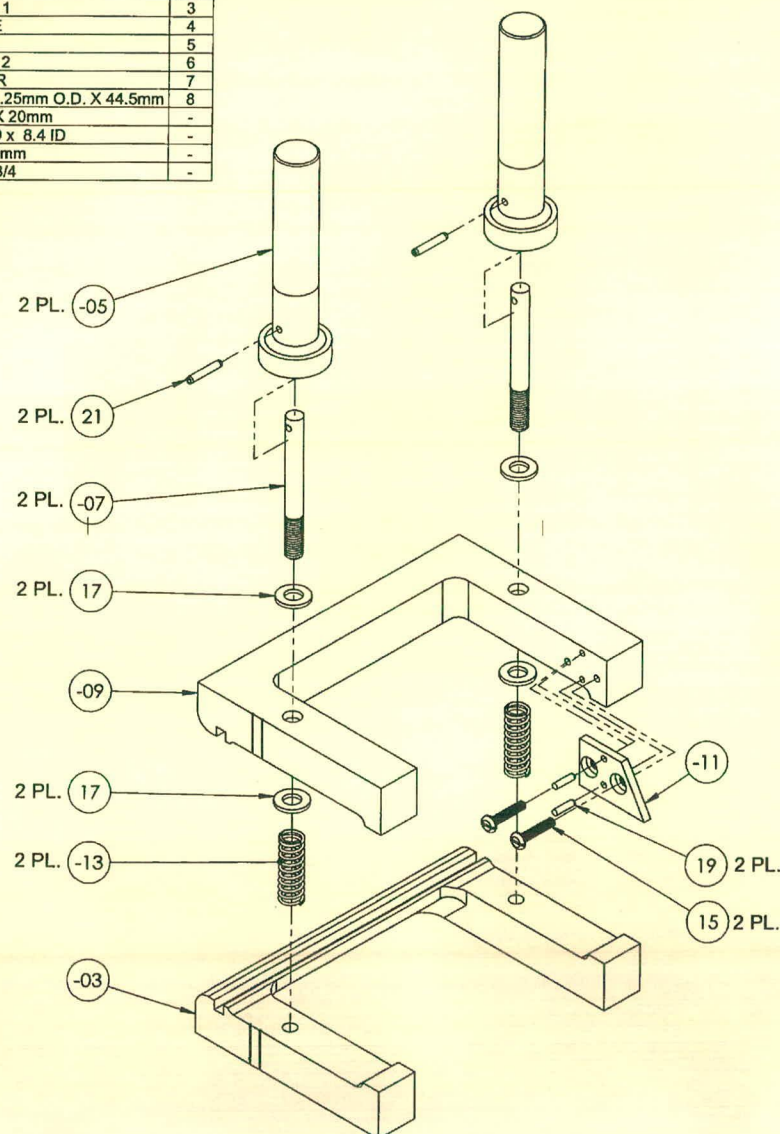
www.dartaerospace.com

Date: 10/31/18

ITEM #	QTY	PART #	TITLE	PG
-03	1	RBE703A94-1130-01-03	BOTTOM FIXTURE 1	3
-05	2	RBE703A94-1130-01-05	FIXTURE HANDLE	4
-07	2	RBE703A94-1130-01-07	HANDLE STUD	5
-09	1	RBE703A94-1130-01-09	BOTTOM FIXTURE 2	6
-11	1	RBE703A94-1130-01-11	ANGLE INDICATOR	7
-13	2	RBE703A94-1130-01-13	COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	8
15	2	McMaster#90353A217	PAN HEAD M4 X 0.7mm X 20mm	-
17	4	McMaster#91166A270	FLAT WASHER M8 x 16 OD x 8.4 ID	-
19	2	McMaster#91595A112	DOWEL PIN ØM3 X 12mm	-
21	2	McMaster#98296A881	SPRING PIN Ø1/8 X 3/4	-



RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY



- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) HEAT TREAT: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

IMMOBILIZING CLIP ASSY			
DWG NO. RBE703A94-1130-01-01		REV K	
DESIGN BY:	VM 9/8/2017	XXX ± .005	FRACTIONS 1/8
DRAWN BY:	VM 11/24/2017	XX ± .01	ANGLES 8.5°
CHECKED:	WM 11/30/2017	SURFACES = 12	
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
SHEET 2 OF 17			
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